



Tunnel Ventilation Technology

by MRT TEAM

European approach

- April 2004 Release of ED 2004/54/CE relevant to TEN (Trans Europe Network) road tunnels. Minimum safety requirements.
- Previously in 2001 European Commission promoted SAVE. Program on energy saving. Results shown in an official Report published in the same year.
- Relevant to underground systems a possible target of 4 TWh/annum reduction could be achieved. The reduction equates to 1,6 million tons of CO₂.

Piarc Approach

- The Permanent International Association of Road Congress have always been active in the energy savings in the ventilation systems.
- Currently the Working Group 1, Technical Committee C 3.3 is working on a document that it will presented during the next World Congress in Seoul, KR, November 2015.
- Sustainable Road Tunnel Operation (Draft 3 April 2014).

Main focuses:

- Alternative energy sources
- Improved or more efficient equipments
- Improved or more efficient solutions
- Encourage use of electrical inverters

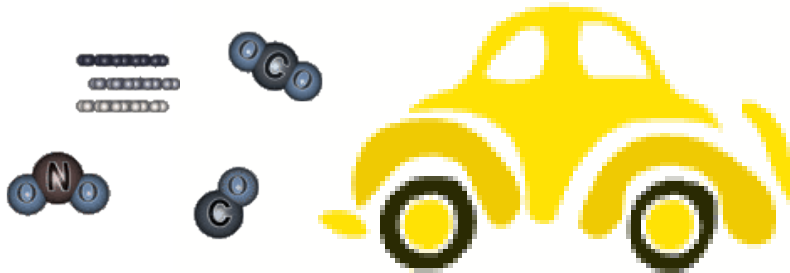
Road Tunnels



Road Tunnels

Ventilation requirements

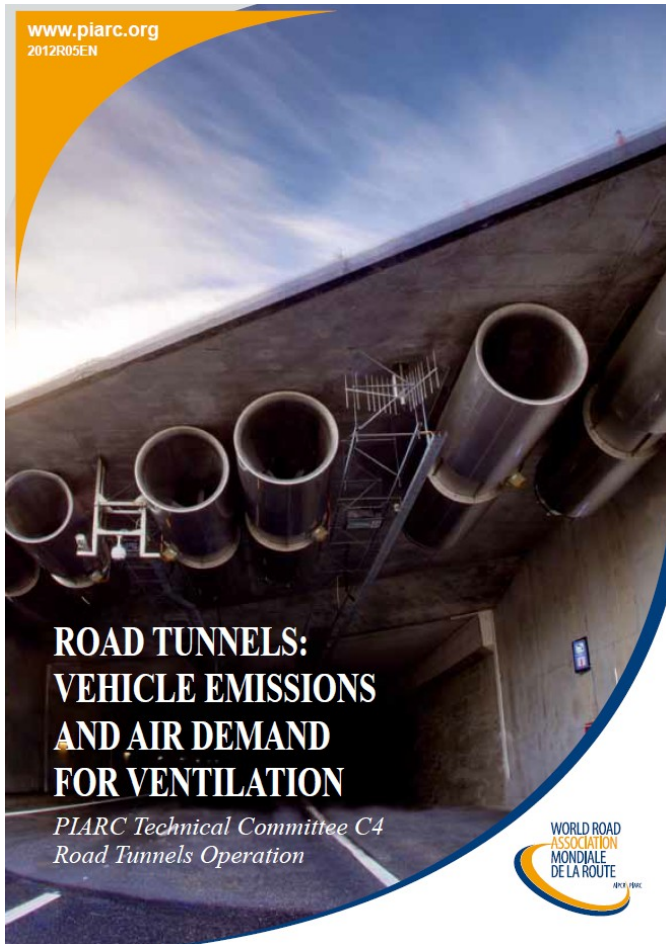
Pollution control for comfort & safety



Smoke control in case of fire



Pollution – Calculation of Fresh Air



- **POLLUTION CONTROL**
- PIARC – 2012R05EN

Fire Emergency – Calculation of required Jet Fans

Fire Emergency

- PIARC – 05.16.B
- PIARC – 05.05.B

Association
mondiale
de la Route

SYSTÈMES ET ÉQUIPEMENTS
POUR LA MAÎTRISE
DES INCENDIES ET DES FUMÉES
DANS LES TUNNELS ROUTIERS

World Road
Association

SYSTEMS AND EQUIPMENT
FOR FIRE AND SMOKE CONTROL
IN ROAD TUNNELS

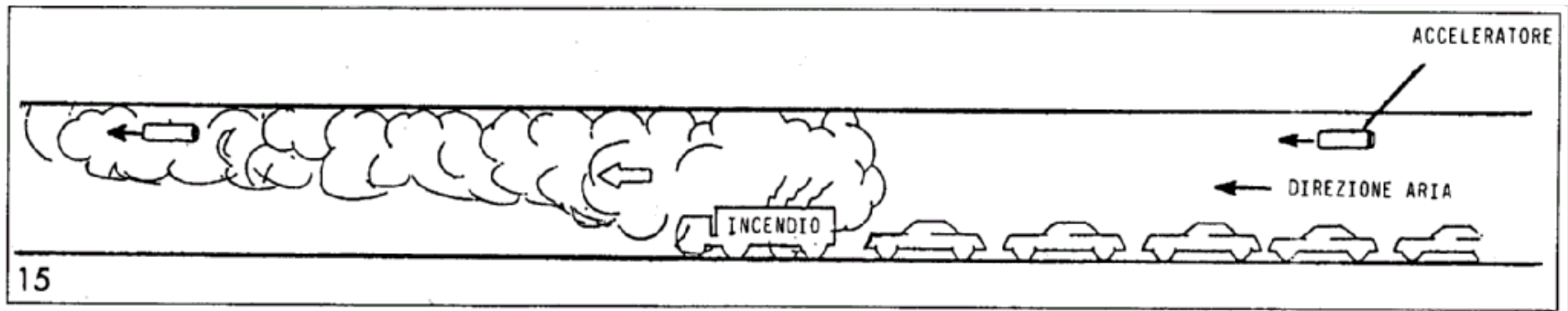
**MAITRISE DES INCENDIES
ET DES FUMÉES
DANS LES TUNNELS ROUTIERS**

***FIRE AND SMOKE CONTROL
IN ROAD TUNNELS***

05.05.B

Comité AIPCR des Tunnel routiers (C5)
PIARC Committee on Road Tunnels (C5)

Critical Velocity



The critical velocity, V_c , is the minimum steady-state velocity of the ventilation air moving toward a fire that is necessary to prevent backlayering

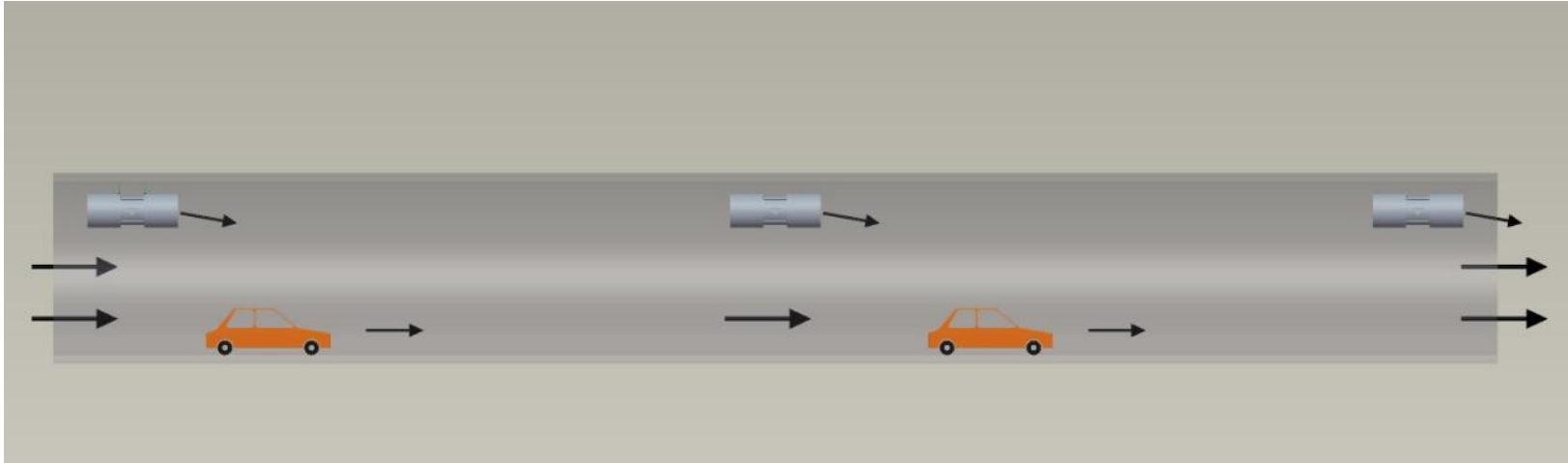
$$V_c = K_1 K_g \left(\frac{gHQ}{\rho C_p A T_f} \right)^{1/3}$$

$$T_f = \left(\frac{Q}{\rho C_p A V_c} \right) + T$$

Note: $V_c \leq 3 - 3.5$ m/s

for standard calculation 3 m/s is used due to missing parameters in formula

Longitudinal Ventilation



Jetfans installed the tunnel generate an airflow so that air enters one portal and is discharged at the other portal.

Pressure losses

Tunnel longitudinal ventilation

- It works on an induction principle
- It is based on exchange of momentum (mv) between jetfans and tunnel air
- Thrust generated by jetfan induces fresh air into tunnel

Tunnel Losses – Required Thrust

Tunnel Losses	xxx Pa	
Piston Effect (+/-)	xxx Pa	
Meteorological Effect	xxx Pa	
Other Losses	xxx Pa	_____
Total Losses	xxx Pa	

$$\text{Pa} = \text{N/m}^2$$

$$\begin{array}{ccccccc} \text{(Total Losses)} & \times & \text{(Tunnel Face Area)} & = & \text{Force} \\ \text{N/m}^2 & \times & \text{m}^2 & = & \text{N} \end{array}$$

$$\text{Force} = \text{Thrust}$$

Trust of jetfan

Theoretical thrust

$$T_f = \rho \cdot q_v \cdot V_f$$

[N]

Real thrust

ISO 13350

Thrust in the tunnel

$$T_t = \rho \cdot q_v \cdot (V_f - V_t)$$

[N]

Total thrust in the tunnel

$$T_f = \frac{T_t}{\left(1 - \frac{V_t}{V_f}\right)}$$

[N]

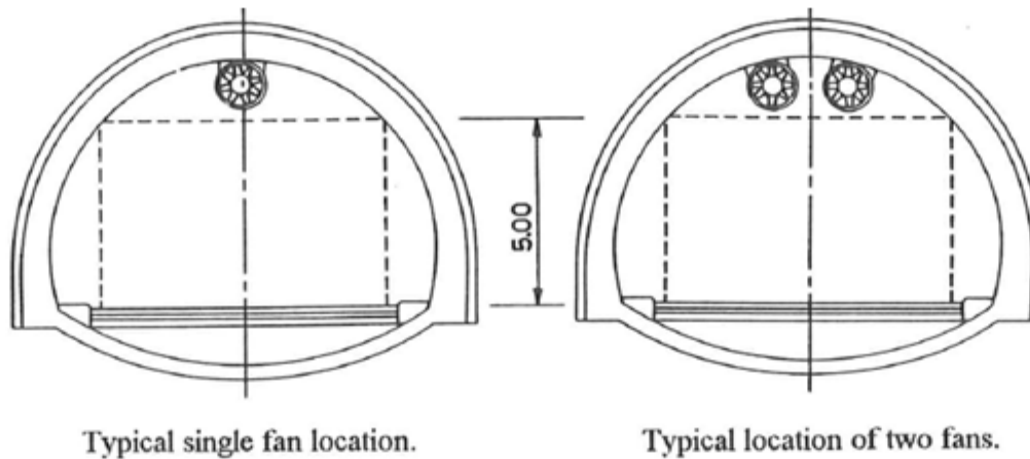
Total jetfan thrust in the tunnel with jetfan installed:

$$T_f = \frac{T_t}{k \cdot \left(1 - \frac{V_t}{V_f}\right)}$$

[N]

Typical Installation

- Normally JET fans or Booster fans
- Installation close to the tunnel surface



Total trust in the tunnel

- $k =$ can be as low as 0.65

- $\frac{V_t}{V_f}$ influence up to 0.8

$$\frac{V_t}{V_f}$$

Mechanical Longitudinal Ventilation Equipment



Jetfans

BENEFITS FOR USER

- High efficiency
- Low noise operation
- Robust and durable
- High operating reliability
- Low maintenance
- Reliable corrosion protection
- Reversible Flow
- EN 12101-3 Certification up to 400°C/2h



Jetfans

BENEFITS FOR CONTRACTOR

- Easy to install
- Wide ancillaries range
- Global services network
- Adaptable requirements
- Technical support



Longitudinal System Components

Jetfan Performance Testing



Thrust Test as per ISO 13350

Acoustic Test as per ISO13350

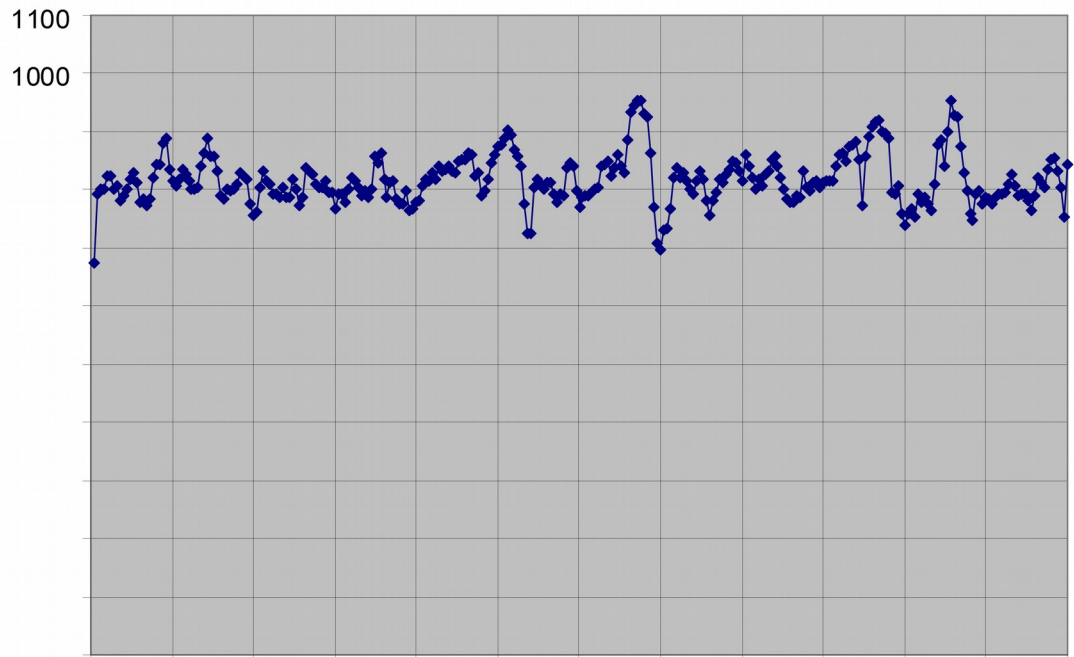
Thrust measurement						Systemair	
Order no.: 0001963105							
Fan type: AJ 1000TR10.4P 42*(K)							
Fan / Motor no: 17HL759377				Brand: Brock Cronisten			
Temp. class: <input type="checkbox"/> Ambient <input type="checkbox"/> 40°C <input type="checkbox"/> 50°C <input type="checkbox"/> 60°C <input type="checkbox"/> 70°C <input type="checkbox"/> 80°C							
Motor data:		U [V]	I [A]	P [kW]	n [rpm]	P	820
		230	57.7	13.2	1865	55	4
Connection: <input type="checkbox"/> Y <input checked="" type="checkbox"/> D <input type="checkbox"/> V						<input checked="" type="checkbox"/> 2 poles <input type="checkbox"/> 4 poles	
Measurement data:							
U [V]	Phase	U [V]	I [A]	P [W]	Q [var]	cos φ	0.83
Form A: Motor test, Fan motor							
U1	L1	232.93	44.73	20,362.78			<input checked="" type="checkbox"/>
U2	L2	233.41	44.73				<input type="checkbox"/>
U3	L3	235.24	44.55				0.35
Form B: Motor test, Fan motor							
U1	L1	230.73	46.33	20621.292			<input type="checkbox"/>
U2	L2	230.25	46.24				<input type="checkbox"/>
U3	L3	236.51	47.13				0.98
Fan data:						Main air direction	
Thrust [N]		Reversible		<input type="checkbox"/> Form A <input checked="" type="checkbox"/> Form B			
- 325		<input checked="" type="checkbox"/> yes <input type="checkbox"/> no					
<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>Form B</p> <p>Thrust [kg] measured: 33.2</p> <p>Thrust [N] at standard conditions: 325</p> <p>Temperature [°C]: 14.00</p> <p>Density [kg/m³]: 1.185</p> </div> <div style="text-align: center;"> </div> <div style="text-align: center;"> <p>Form A</p> <p>Thrust [kg] measured: 33.0</p> <p>Thrust [N] at standard conditions: 323.0</p> <p>Temperature [°C]: 14.00</p> <p>Density [kg/m³]: 1.185</p> </div> </div>				Tolerance [%]: <input type="checkbox"/> <input checked="" type="checkbox"/> 0.5			
Thrust standard deviation coefficient [%]: 0.05		Revised thrust released [%]: 0.00					
Thrust standard deviation coefficient [%]: 0.05		Revised thrust released [%]: 0.00					
Miscellaneous:				Categorization test (according to ISO 13350)			
ISO 13350: <input type="checkbox"/> yes <input checked="" type="checkbox"/> no				Minimum vibration velocity: 2.8 mm/s			
Visual inspection: <input type="checkbox"/> fail <input checked="" type="checkbox"/> ok				Minimum vibration velocity: 4.5 mm/s			
Resonance: <input type="checkbox"/> fail <input checked="" type="checkbox"/> ok				Measured vibration vel: 1.7 mm/s Form A <input checked="" type="checkbox"/> ok			
Resistance 250 V: <input type="checkbox"/> yes <input checked="" type="checkbox"/> no				2.6 mm/s Form B <input type="checkbox"/> fail			
Mount on direction: <input type="checkbox"/> fail <input checked="" type="checkbox"/> ok				Mounting method: <input checked="" type="checkbox"/> Hard mounted with 2.5V screws <input type="checkbox"/> Flexible with 2.5V screws			
minimum lip gap [mm]: 5.00 <input checked="" type="checkbox"/> ok							
Notes:							
Signature Inspector: <i>[Signature]</i>							
Pa T. be							



Thrust measuring

Sample diagram

Recorded and converted values of the force transducer

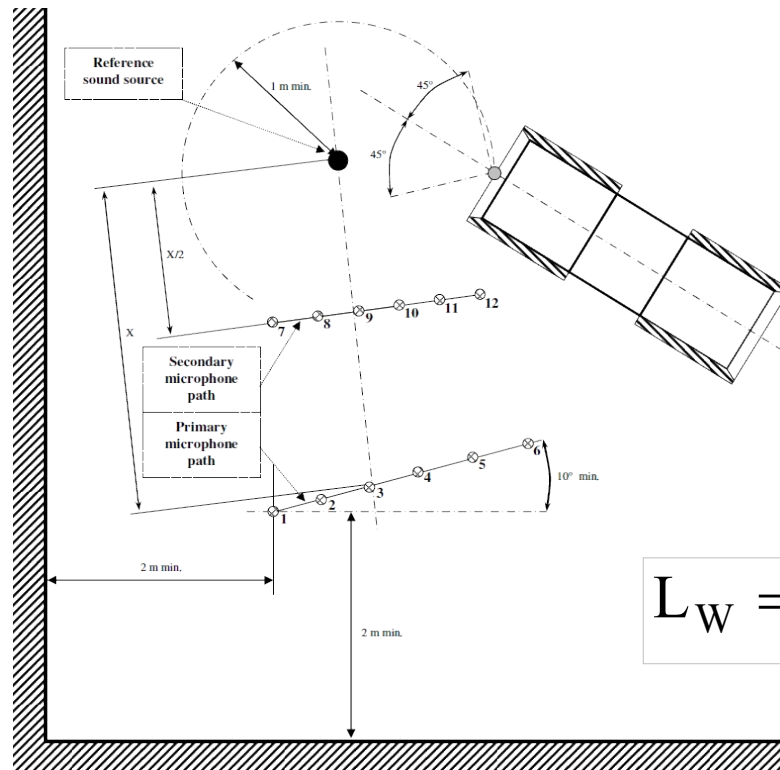


The average thrust will be shown as result

Sound measurement of Jet fans

Sound measurement of jet fans according to ...

... DIN EN ISO 13350 as an Independent test setup



$$L_W = L_{p(m)} - L_{p(r)} + L_{W(r)}$$

Overview standards used

Air performance measurements on our inlet test chambers

Small test chamber → ISO 5801 (Industrial fans – Performance testing using standardized airways)

Big test chamber → AMCA 210-07 (Laboratory Methods of Testing Fans for Certified Aerodynamic Performance Rating)

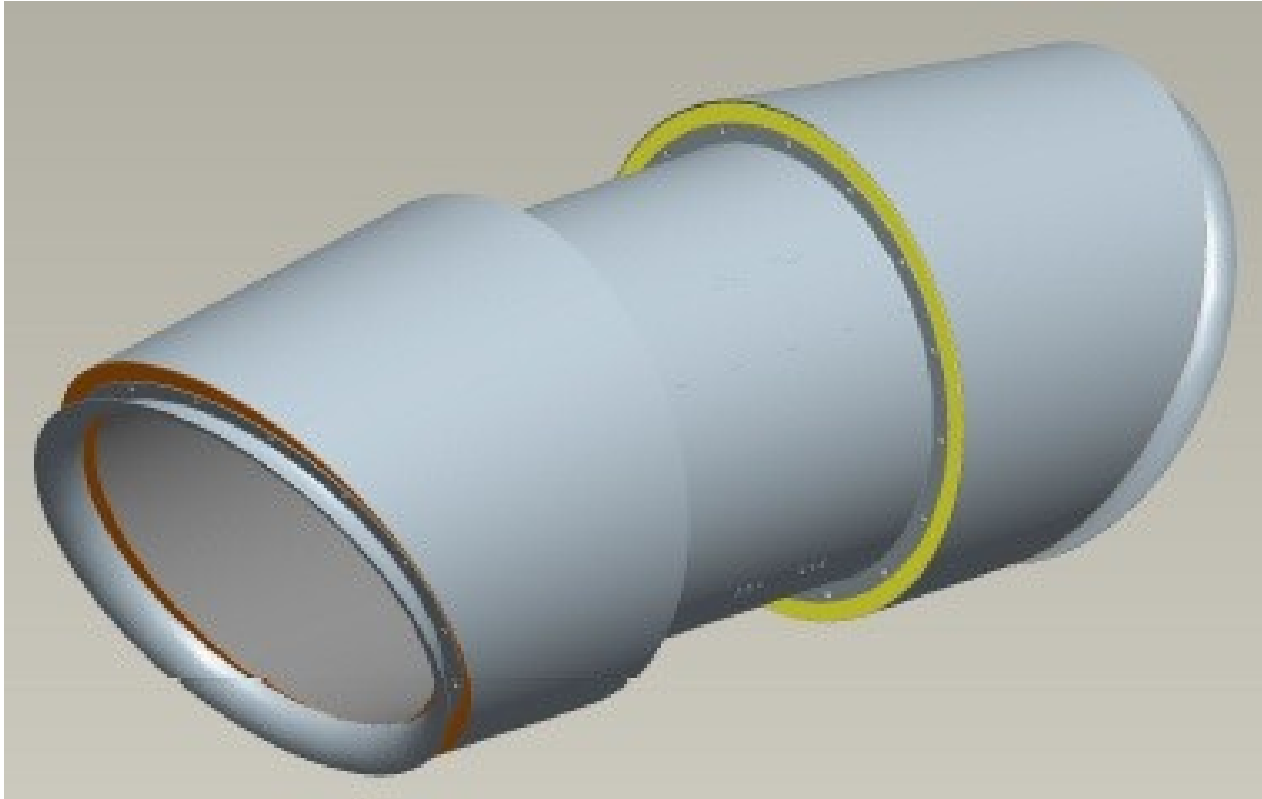
Air performance measurements on our inlet tube test rigs

Both tube test rigs → AMCA 210-07

Thrust measurements and sound measurements of jet fans

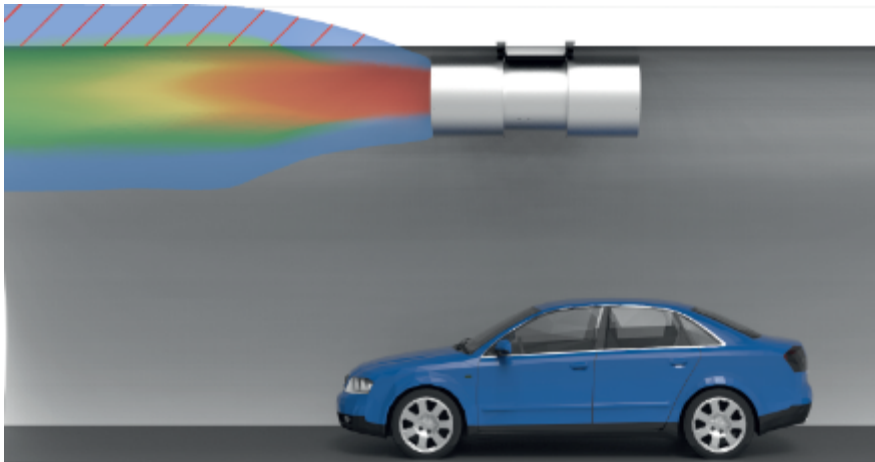
Test rig / sound setup → DIN EN ISO 13350 (Industrial fans – Performance testing of jet fans)

MoJet®



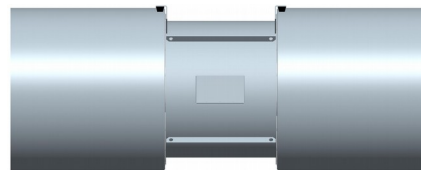
MoJet®

- MoJets® combine the advantages of jetfans and Saccardo
- The sagomated silencers (inclined cutted outlet) are installed on one or both sides of a fan
- The upper part of the silencer is inclined towards the tunnel centreline, enhancing the installation efficiency

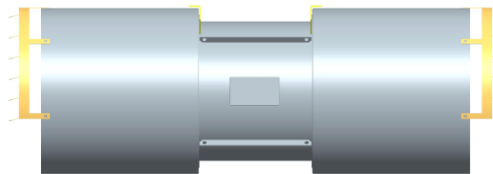


Tunnel Ventilation – System components

MoJet® - Installation factors



Installation Factor ~ **0,70**



Installation Factor ~ **0,75**

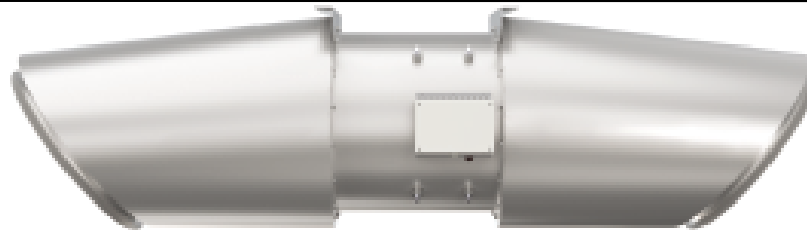
Power increases ~ **5%**

Noise level remarkably increases



No power increases

MoJet®



Installation Factor ~ **0,94**
No power increases

Tunnel Ventilation – System components

MoJet® Advantages

- Significantly enhanced thrust
- Reduced power requirements
- Smaller diameter fans can be selected for the same installed thrust as conventional jet fans
- No encroachment of traffic envelope
- Can be installed very close to tunnel walls and soffits, reduced space requirements
- Reduced cabling costs using
- Reduced maintenance costs (less units).
- Reduced running cost.
- Better LCC



Thanks for your attention!